

## INSTRUCTION SHEET

### ASSEMBLY INSTRUCTIONS

U428320H/ U428A320H Kendall Bed Headboard King  
 U428320F/ U428A320F Kendall Bed Footboard King  
 U428312R/ U428A312R Kendall Bed Rails Queen/King

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may have come loose inside the carton during shipping.

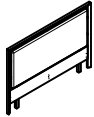

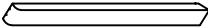

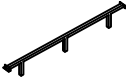



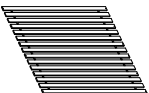
**Caution:** (1) These parts are cumbersome and heavy. This product can best be assembled with the assistance of one or more persons in order to prevent personal injury and to insure parts are not damaged during the assembly process. If dirty, clean finished parts with mild dishwashing liquid and water solution applied on a damp cloth. The cloth should not be excessively wet. Polish finish with a soft cloth and an industry recognized furniture polish.

(2) To prevent damage to your floor or carpet, please check the bottom of each piece of furniture for stain residue and rough surfaces and also check for staples or nails left after removing the packaging material. The manufacturer will not be held responsible if preventative steps are not taken prior to installation.

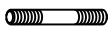







(3) Unpack and dispose of all packing material but be careful not to throw away any assembly parts or hardware. Read the instruction sheet and parts list carefully. Remove all staples and screws used for packaging carefully using pliers and (or) screwdrivers to prevent injury and scratching or damaging flooring.

(4) During normal use everyday, screws, bolts, nuts and wooden plugs may loosen up. They should be periodically inspected and re-tightened to prevent damage to the furniture and (or) personal property or cause injury. Always check to be sure all hardware on this list and the above mentioned components is attached to the furniture properly and kept tightened at all times.

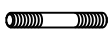





#### Parts List:

Description	Sketch	QTY
Headboard (A)		1 pc
Footboard (B)		1 pc
Left Side Rail (C)		1 pc
Right Side Rail (D)		1 pc
Long Metal Frame (E)		1 pc
Short Metal Frame (F)		1 pc
Center Rail (G)		1 pc
Center rail support leg (H)		1 pc
Slat roll (I)		1 set

#### Side Rail Hardware List:

1	Threaded bolt	5/16"x3"		4 pcs
2	Hex Head bolt	5/16"x2-1/4"		2 pcs
3	Hex Head bolt	5/16"x1"		12 pcs
4	Curved washer	5/16"		4 pcs
5	Spring washer	5/16"		14 pcs
6	Flat washer	5/16"x19mm		18pcs
7	Nut	5/16"		6 pcs
8	Wrench	12mm		1 pc

#### Center Rail Hardware List:

1	Threaded bolt	5/16"x3"		2 pcs
4	Curved washer	5/16"		2 pcs
5	Spring washer	5/16"		2 pcs
7	Nut	5/16"		2 pcs
9	Screw	#8x1-1/4"		12 pcs
10	Wood dowel	ø10x40mm		4 pcs

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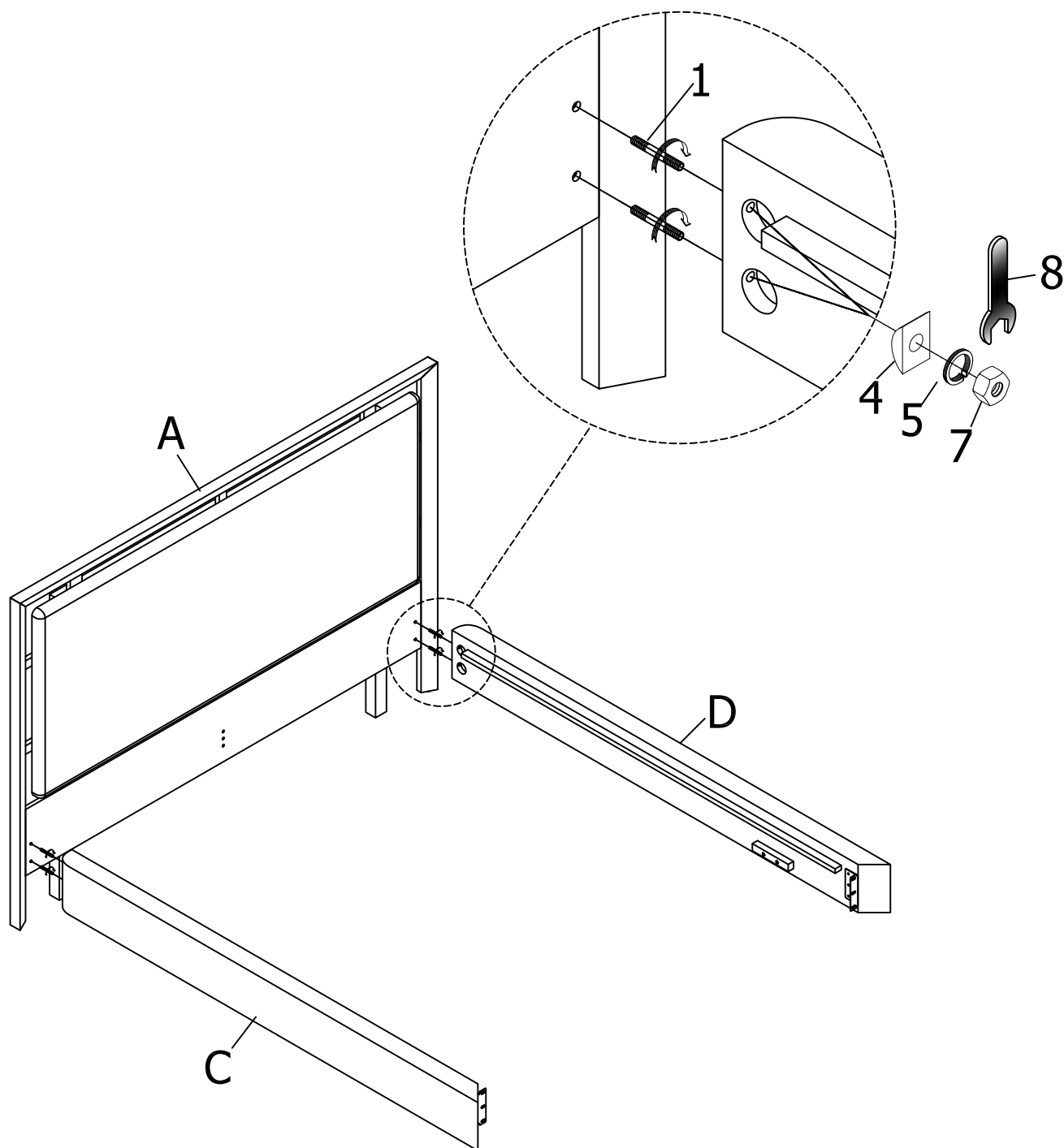
**Assembly Procedure:** (Please follow the sketches below.)

- Step 1:** Unpack, inspect, and read assembly instruction carefully. Lay out the parts and hardware. Make sure the quantity of each is correct.
- Step 2:** Assemble the left and right side rails (C,D) to the headboard (A) using threaded bolt (1), curved washer (4), spring washer (5), nut (7). Tighten all nuts securely with Wrench (8), but do not over tighten.
- Step 3:** Assemble Short metal frame (F) to Long metal frame (E) using hex head bolt (2), spring washer (5), flat washer (6), nut (7). Tighten all bolts and nuts securely with Wrench (8), but do not over tighten.
- Step 4:** Assemble long metal frame (E) to the left and right side rails (C,D) using hex head bolt (3), spring washer (5), flat washer (6). Tighten all bolts securely with Wrench (8), but do not over tighten.
- Step 5:** Assemble center rail support leg (H) into Center rail (G).
- Step 6:** Insert the wood dowels (10) into the headboard (A) as shown. Assemble the center rail (G) to the headboard (A) using threaded bolt (1), curved washer (4), spring washer (5), nut (7). Tighten all nuts securely with Wrench (8), but do not over tighten.
- Step 7:** Screw threaded bolt (1) into the the threaded holes on the back of Footboard (B). Then insert the wood dowels (10) into the holes on the back of Footboard (B).
- Step 8:** Assemble the footboard (B) to the center rail (G) using threaded bolt (1), curved washer (4), spring washer (5), nut (7). Tighten all nuts securely with wrench (8), but do not over tighten. Assemble the footboard (B) to the left and right side rails (C,D) using hex head bolt (3), spring washer (5), flat washer (6). Tighten all bolts securely with wrench (8), but do not over tighten.
- Step 9:** Assemble the short metal frame (F) to the footboard (B) using hex head bolt (3), spring washer (5), flat washer (6). Tighten all bolts securely with Wrench (8), but do not over tighten.
- Step 10:** Screw the slat roll (I) on the left and right side rails (C,D) using screws (9) as shown. Adjust the height of center rail support leg (H) by turning adjustable levelers located on the bottom of center rail support leg (H), clockwise to lower and counterclockwise to raise.

**Assembly is now complete.**

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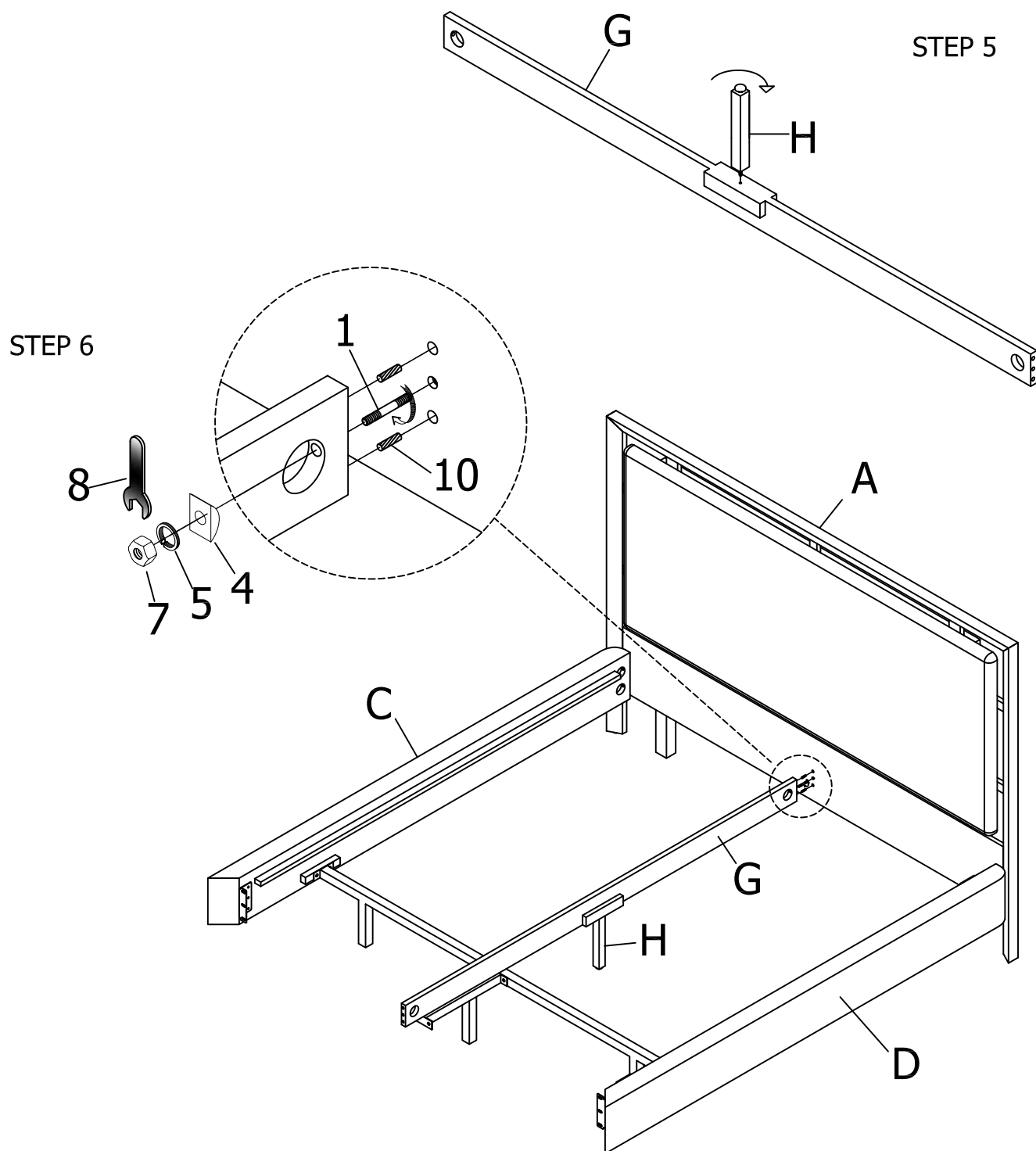
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**STEP 2**



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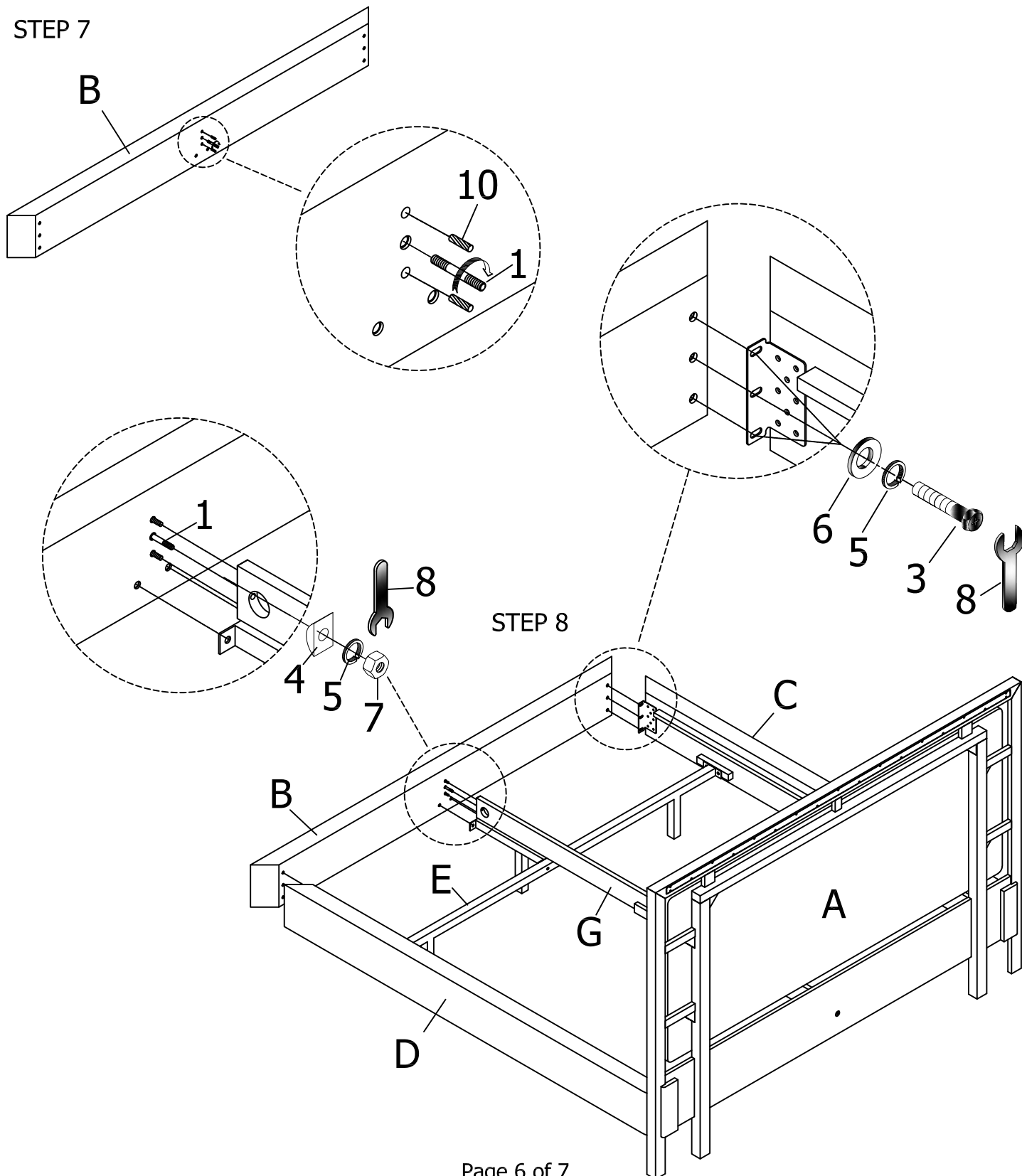


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## STEP 7



## ASSEMBLY INSTRUCTIONS

The image contains two assembly diagrams for a bed frame.

**STEP 9:** This diagram shows the assembly of the headboard and footboard rails. The main view shows a rectangular frame with side rails labeled A and B, and end rails labeled C and D. A crossbar is labeled F, and a support leg is labeled G. A circular inset provides a close-up of a corner joint where a rail meets a side rail. Below the inset, the following parts are listed with their corresponding numbers: 6 (washer), 5 (washer), 3 (screw), and 8 (wrench). A dashed line connects the inset to the corner joint in the main view.

**STEP 10:** This diagram shows the assembly of the bed slats. The main view shows the bed frame with the headboard and footboard rails (A and B) and the side rails (C and D). The slats are labeled I. A hand is shown using a screwdriver to tighten a screw (9) into the side rail (D) to secure the slats. The text "STEP 10" is located to the right of the diagram.